

Hawkhead, Inc 1331 Pickettville Road Jacksonville, FL 32220 Phone- 904-264-4295

## **PRODUCT DATA SHEET: HWK-4000**

PRODUCT DESCRIPTION:	HWK-4000 is a treated laminated cloth with brass wire reinforcement. It is hot pressed to form a very strong composite. This dense, tough material containing aramid and other fibers exhibits exceptional resistance to heat and pressure under load and has excellent fade and recovery stability.
APPLICATION: FRICTION PROPERTIES:	HWK-4000 is recommended for use in applications where higher mechanical properties are needed such as gear tooth facings.
Coefficient of Friction:	Normal .56   Hot .56   @ 400 F. .55
Friction Code:	НН
Recommended Operating Limits:250Max. Pressure, psi250Max. Rubbing Speed, ft/min5000Temperature Max. F., intermittent650Temperature Max. F., continuous600MECHANICAL PROPERTIES:Tensile Strength, psi5700 ASTM-D638-03Flexural Strength, psi5700 ASTM-D638-03Shear Strength, psi25700 ASTM-D695-02Shear Strength, psi12500 ASTM-D732-02	
COEFFICIENT OF FRICTION from SAE J661a test procedure	
Wear Phase 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.6 0.7 0.0 0.0 0.0 0.0 0.0 0.0 0.0	Second Fade 0.7 50.6 50.5 50.4 50.4 50.4 50.4 50.4 50.4 50.4 50.4 50.4 50.2 0.1 200 300 400 500 600 700